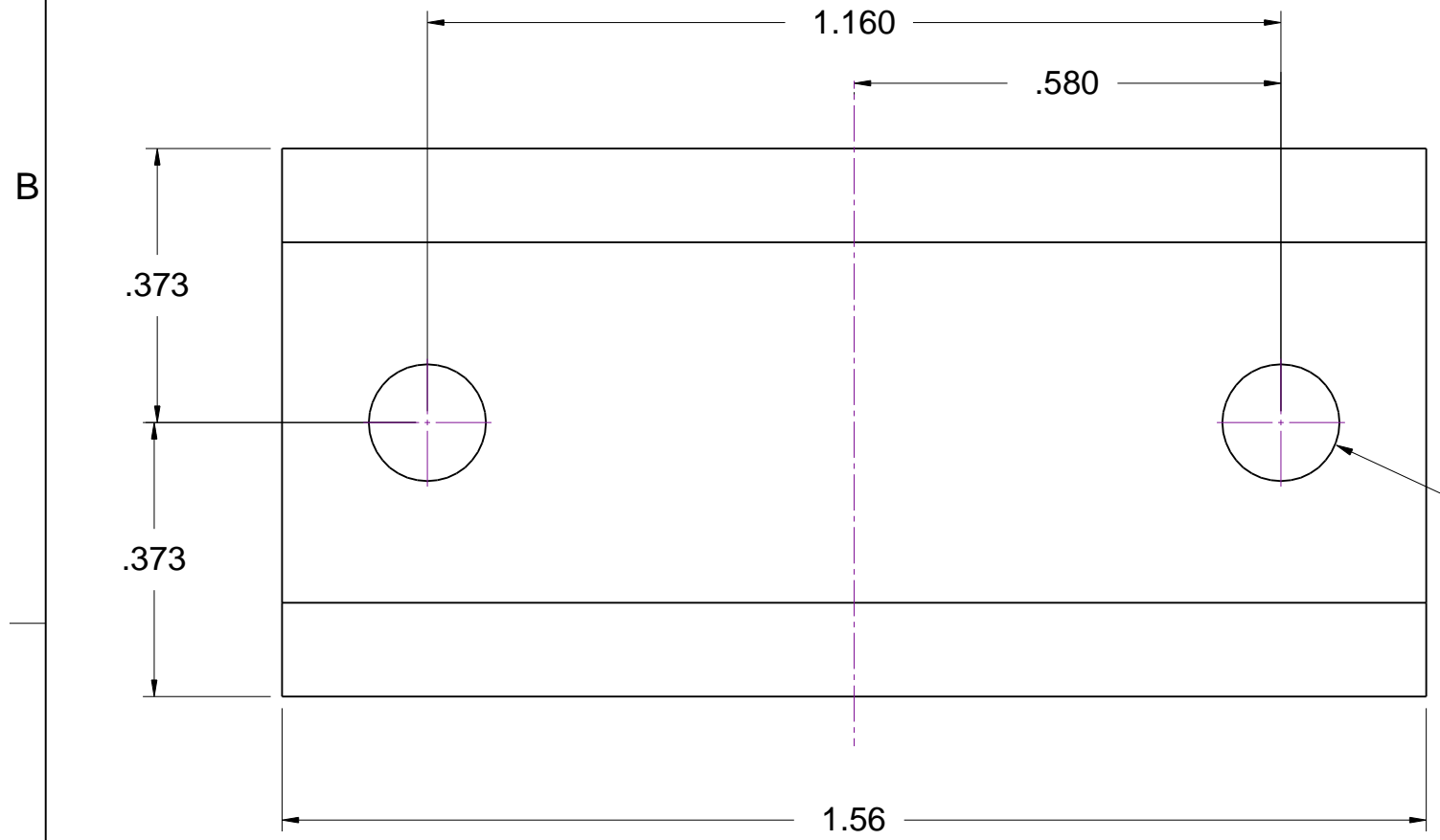


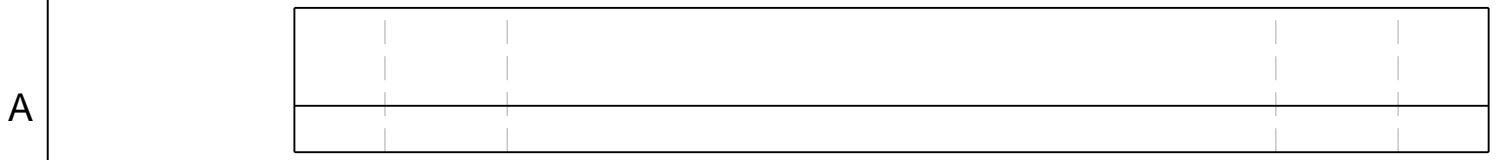
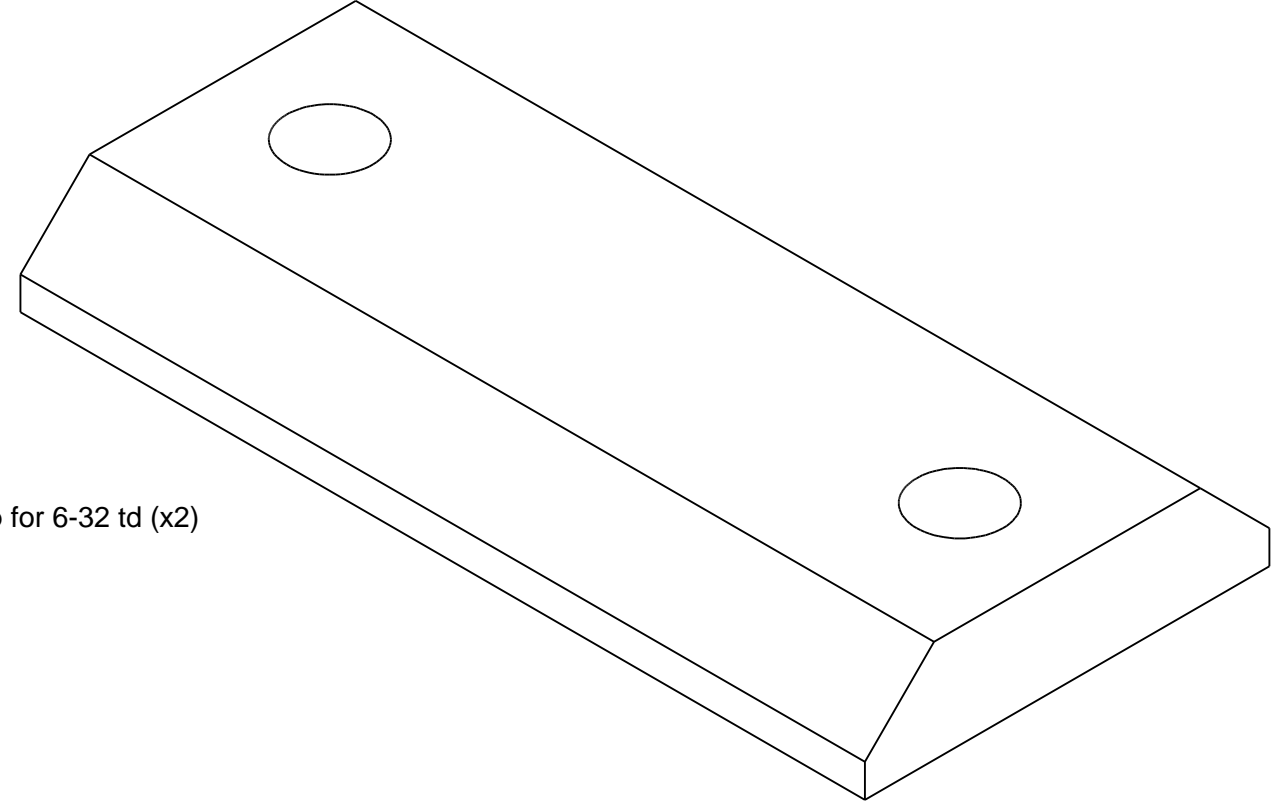
NOTES: UNLESS OTHERWISE SPECIFIED

- 1. ALL SURFACES ARE DERIVED FROM SOLID MODEL.
SOLID MODEL IS THE MASTER AND CONTROLS ALL DIMENSIONS, UNLESS OTHERWISE SPECIFIED.
ENGINEERING WILL SUPPLY ALL DATA UPON REQUEST.
- 2. ALL SURFACES TO BE "AS MACHINED"
- 3. ALL SURFACE SHALL BE FREE FROM SCRATCHES, MARKS, AND ABRASIONS OF ANY KIND.
- 4. Coat part with black oxide

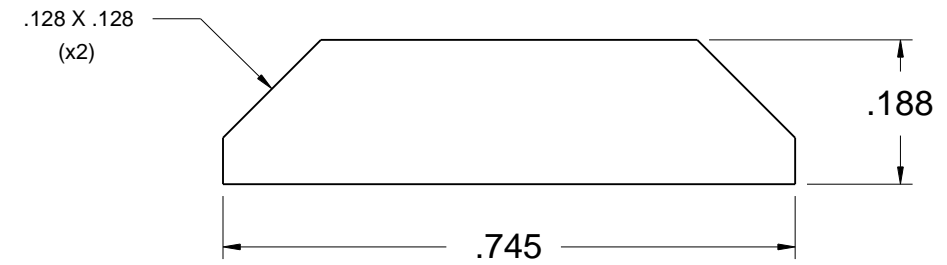
REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED



drill and tap for 6-32 td (x2)



SCALE 4:1



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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: .X ± .050 .XX ± .010 .XXX ± .005 ANGLES: ± 1°	DRAWN J. Lewis	DATE 1/5/16	Part No	
	CHECKED	DATE	CE-80-20 Nut Plate 1.5	
	QA	DATE	SIZE B	CARBON ERECTOR
	APPROVED	DATE	SCALE 4 to 1	SHEET 1 OF 1
DO NOT SCALE DRAWING	MATERIAL 1018 Carbon Steel	SCALE 4 to 1	SHEET 1 OF 1	REV -