Slide the Drill Jig over the tube and tape in position

Drill 8 holes
- 1.0” System = 9/64 drill
- 1.5” System = 13/64 drill
- 2.0” System = 7/32 drill

Slide the tube into position over the Adaptor
Note: If necessary - remove any burrs from the inside of the tube with 220 sandpaper

Install the 8 screws and tighten
Align the bracket in the desired location and use a scribe to mark the mounting hole position.

Tape the Drill Jig in position and drill the required holes:
- 1.0” System = 9/64 drill
- 1.5” System = 13/64 drill
- 2.0” System = 7/32 drill

Slide the Sleeve into the tube. Note: If necessary, remove any burrs from the inside of the tube with 220 sandpaper. Use a rod with tape on the end to aid in positioning the Sleeve.

Install the screws and tighten.
ASSEMBLY INSTRUCTIONS – TIPS

Mark all the desired mounting locations using a metal angle and a flat surface.

OR

Install the Sleeves into the tubes using a rod as shown below. Use tape on the end of the rod to help position the Sleeve.