



CARBON ERECTOR™

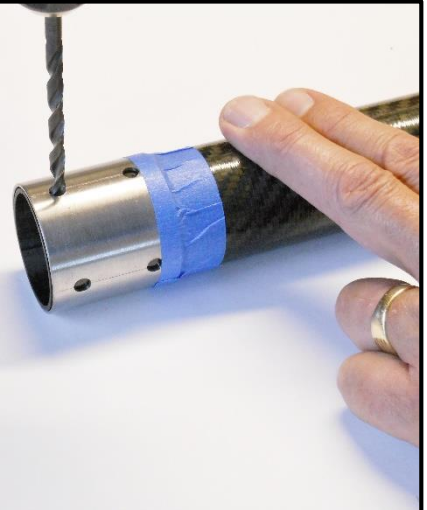
ASSEMBLY INSTRUCTIONS – MAIN CONNECTOR

1



Slide the Drill Jig over the tube and tape in position

2



Drill 8 holes

1.0" System = 9/64 drill

1.5" System = 13/64 drill

2.0" System = 7/32 drill

3



Slide the tube into position over the Adaptor

Note: If necessary - remove any burrs from the inside of the tube with 220 sandpaper

4



Install the 8 screws and tighten

Rock West
COMPOSITES



CARBON ERECTOR™

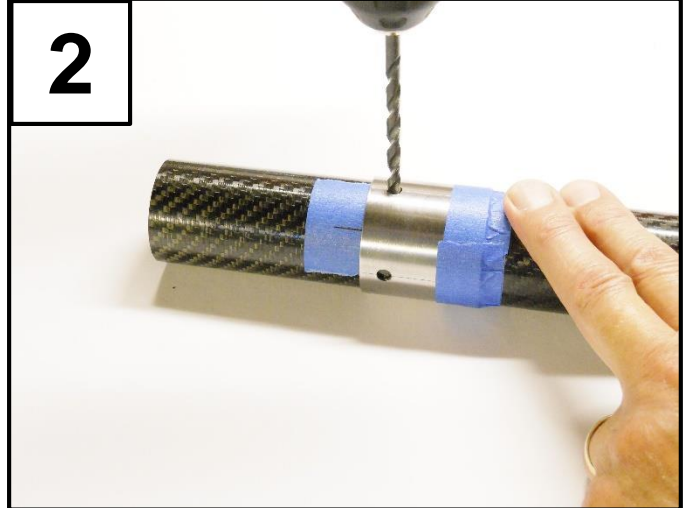
ASSEMBLY INSTRUCTIONS – BRACKET ASSEMBLY

1



Align the bracket in the desired location and use a scribe to mark the mounting hole position

2



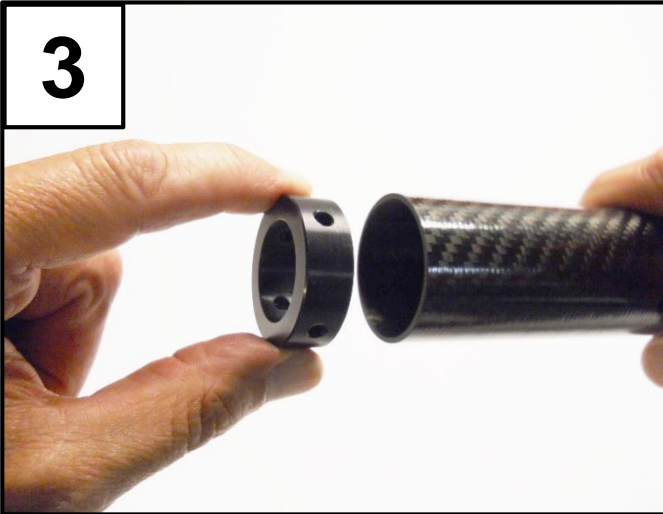
Tape the Drill Jig in position and drill the required holes

1.0" System = 9/64 drill

1.5" System = 13/64 drill

2.0" System = 7/32 drill

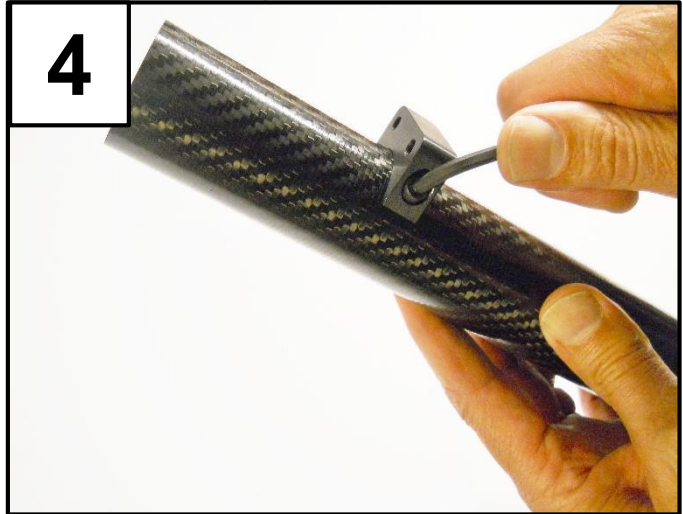
3



Slide the Sleeve into the tube

Note: If necessary, remove any burrs from the inside of the tube with 220 sandpaper. Use a rod with tape on the end to aid in positioning the Sleeve

4



Install the screws and tighten

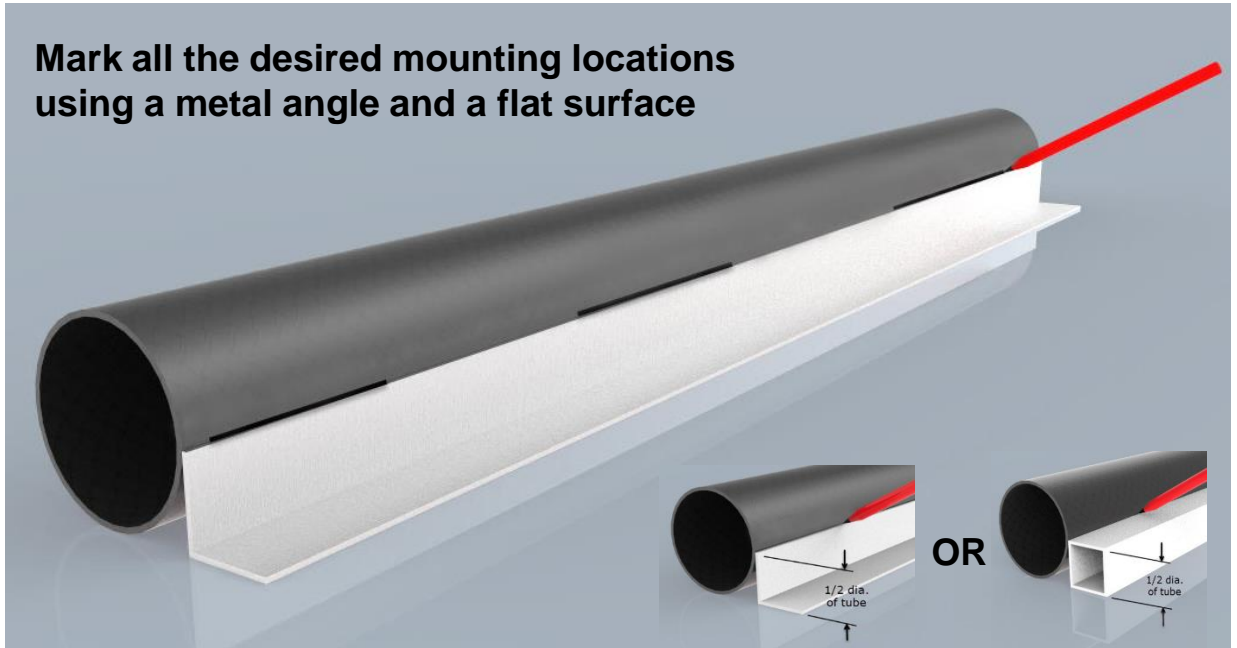
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ASSEMBLY INSTRUCTIONS – TIPS

Mark all the desired mounting locations using a metal angle and a flat surface



Install the Sleeves into the tubes using a rod as shown below. Use tape on the end of the rod to help position the Sleeve.

