SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: .....Entropy Resins® Compression Molding Slow Hardener
APPLICABLE PRODUCT CODES: .....CPS, EH-CPS-PT, EH-CPS-QT, EH-CPS-2QT, EH-CPS-GAL, EH-CPS-2.5GAL, EH-CPS-5GAL, EH-CPS-HD, EH-CPS-D, EH-CPS-T
CHEMICAL FAMILY: .....Polyamine mixture.
INTENDED PRODUCT USES:.....Curing agent for epoxy resins.
PRODUCT RESTRICTIONS: .....None identified.
SDS VERSION: CPS-2023a

MANUFACTURER:
Gougeon Brothers, Inc.
100 Patterson Ave.
Bay City, MI 48706, U.S.A.
Phone: 310-882-2120 or 989-684-7286
www.entropyresins.com

EMERGENCY TELEPHONE NUMBERS (24 HRS):
Transportation
CHEMTREC: ..... 800-424-9300 (U.S.)
703-527-3887 (International)
Non-transportation
Poison Hotline:..... 800-222-1222

2. HAZARDS IDENTIFICATION

Classification of Substance or Mixture

Skin corrosion/irritation, Category 1C
Skin sensitizer, Category 1
Eye damage/irritation, Category 1
Acute aquatic toxicity, Category 3
Chronic aquatic toxicity, Category 3

Label Elements

Hazard Pictogram(s):

Signal Word:
DANGER

Hazard Statements:
H314 Causes severe skin burns and eye damage
H317 May cause an allergic skin reaction
H412 Harmful to aquatic life with long lasting effects

Precautionary Statements:
Prevention
P260 Do not breathe dust/fume/gas/mist/vapors/spray
P264 Wash hands thoroughly after handling
P272 Contaminated work clothing should not be allowed out of the workplace
P273 Avoid release to the environment
P280 Wear protective gloves/protective clothing/eye protection/face protection
Response
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse or wash skin with soap and water (or shower).
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor
P313 + P333 If irritation or rash occurs: Get medical attention/advice
P362 + P364 Take off contaminated clothing and wash it before reuse
Storage
P405 Store locked up
Disposal
P501 Dispose of contents and container according to local, state, national and international regulations

Other Hazards
None known.

3. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

INGREDIENT NAME	CAS #	CONCENTRATION (%)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	30-60
Polyoxypropylenediamine	9046-10-0	10-30
Isophorondiamine	2855-13-2	10-30
Triethylenetetramine, reaction products with propylene oxide	26950-63-0	10-30
Triethylenetetramine	112-24-3	1-5

The exact chemical identity and/or exact percentage (concentration) of each ingredient may be held as a trade secret. Any ingredient not disclosed may not to pose a health or environmental hazard, or may only be present in concentrations that do not require disclosure. Refer to Section 15 for any information regarding a CBI claim.

4. FIRST AID MEASURES

FIRST AID FOR EYES..... SYMPTOMS: Causes eye burns and eye damage. RESPONSE: Flush immediately with water for at least 15 minutes. Remove contact lenses if present and easy to do. Immediately call a POISON CONTROL CENTER or doctor.

FIRST AID FOR SKIN..... SYMPTOMS: Causes skin burns, redness and irritation. May cause allergic skin reaction and sensitization. RESPONSE: Immediately wash skin with soap and water. Immediately call a POISON CONTROL CENTER or doctor.

FIRST AID FOR INHALATION ..... SYMPTOMS: Can cause respiratory irritation, shortness of breath or cough. RESPONSE: Remove to fresh air if effects occur and keep comfortable for breathing. Immediately consult with a physician if symptoms develop and persist.

FIRST AID FOR INGESTION..... SYMPTOMS: May cause gastrointestinal irritation or ulceration. May cause burns of the mouth and throat. Rinse mouth with water. DO NOT induce vomiting. If vomiting should occur, keep airway clear. Treat symptomatically. Immediately call POISON CONTROL CENTER or doctor.

5. FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: ..... SUITABLE: Foam, carbon dioxide (CO_2), dry chemical, or water spray or mist. NON-SUITABLE: Direct water stream.

FIRE AND EXPLOSION HAZARDS: ..... During a fire, smoke may contain the original materials in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include, but are not limited to: oxides of nitrogen, carbon monoxide, carbon dioxide, volatile amines, ammonia, nitric acid. When mixed with sawdust, wood chips, or other cellulosic material, spontaneous combustion can occur under certain conditions. Heat is generated as the air oxidizes the amine. If the heat is not dissipated quickly enough, it can ignite the sawdust.

SPECIAL FIRE FIGHTING PROCEDURES:..... Use full-body protective gear and a self-contained breathing apparatus. Use of water may generate toxic aqueous solutions. Do not allow water run-off from fighting fire to enter drains or other water courses.

6. ACCIDENTAL RELEASE MEASURES

EMERGENCY PROCEDURES:..... Keep unnecessary and unprotected personnel from entering area. Use appropriate safety and personal protective equipment as indicated in Section 8.

MITIGATION AND CLEAN UP PROCEDURES: ..... Stop leak without additional risk. Isolate area. Dike and absorb with inert material (*e.g.*, sand) and collect in a suitable, closed container. Do not use sawdust, wood chips or other cellulosic materials to absorb the spill, as the possibility for spontaneous combustion exists. Warm, soapy water may be used to clean residual.

ENVIRONMENTAL PRECAUTIONS: ..... Prevent from entering into soil, ditches, sewers, waterways and groundwater. See Section 12 for environmental impact information.

7. HANDLING AND STORAGE

STORAGE TEMPERATURE (min./max.):..... 40°F (4°C) / 90°F (32°C).

STORAGE: ..... Store in cool, dry place away from high temperatures and moisture. Store away from ignition sources. Keep container tightly closed. Store in a secure location with restricted access or store locked up. Store away from incompatible materials and avoid conditions listed on Section 10.

HANDLING PRECAUTIONS: ..... Use only with adequate ventilation. Do not breathe vapors or mists from heated material. Avoid exposure to concentrated vapors. Avoid skin and eye contact. Wash thoroughly after handling. When mixed with epoxy resin this product causes an exothermic reaction, which in large masses, can produce enough heat to undergo thermal decomposition damage or ignite surrounding materials. Fumes and vapors released as a result of thermal decomposition can vary widely in composition and toxicity.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: ..... Use with adequate general ventilation and/or local ventilation to keep exposures below established limits.

EYE PROTECTION GUIDELINES: ..... Chemical splash-proof goggles or face shield.

SKIN PROTECTION GUIDELINES: ..... Wear liquid-proof, chemical resistant gloves (nitrile-butyl rubber, neoprene, butyl rubber or natural rubber) and full body-covering clothing.

RESPIRATORY PROTECTION GUIDELINES: ..... When ventilation cannot be made adequate enough to keep exposures below established limits, use a NIOSH approved respirator with an organic vapor cartridge, organic vapor cartridge + P100, or a multi-contaminant cartridge, depending on specific workplace conditions. Consult with your respirator and cartridge supplier to ensure proper selection of respirator and cartridge based on ingredients listed in Section 3 and specific workplace conditions. Use and select a respirator according the guidelines established in OSHA 1910.134 or other applicable respiratory protection standard.

ADDITIONAL PROTECTIVE MEASURES: ..... Use where there is immediate access to safety shower and emergency eye wash. Wash thoroughly after use. Contact lens should not be worn when working with this material. Generally speaking, working cleanly and following basic precautionary measures will greatly minimize the potential for harmful exposure to this product under normal use conditions.

OCCUPATIONAL EXPOSURE LIMITS: ..... Exposure limits may not be established for this product as a whole. For established exposure limits of specific ingredients in this product, or other available exposure limit information, refer to the table below.

Ingredient Name	CAS#	Exposure Limit Information
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	No data available
Polyoxypropylenediamine	9046-10-0	No data available
Isophorondiamine	2855-13-2	No data available
Triethylenetetramine, reaction products with propylene oxide	26950-63-0	No data available
Triethylenetetramine	112-24-3	AIHA WEEL: 1 ppm ; 6 mg/ m3; Absorbed via skin

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL FORM: ..... Liquid.
COLOR: ..... Slightly amber
ODOR: ..... Ammonia-like
ODOR THRESHOLD: ..... No data available
pH 11.5
MELTING POINT / FREEZING POINT ..... No data.
BOILING POINT (760mm/Hg): ..... > 400°F (204°C) estimated based on similar product.
FLASH POINT: ..... > 181°F (82.8°C) estimated based on similar product.
AUTO IGNITION TEMPERATURE ..... No data.
LOWER EXPLOSIVE LIMIT (LEL) ..... No data.
UPPER EXPLOSIVE LIMIT (UEL) ..... No data.
VAPOR PRESSURE ..... < 1 mmHg @ 20°C (estimated based on ingredient data).
SPECIFIC GRAVITY/DENSITY (water = 1) 0.95
BULK DENSITY ..... 7.94 lbs./gal. (0.95 kg/L)
VAPOR DENSITY (air = 1) ..... No data.
EVAPORATIOIN RATE (Butyl Acetate = 1) ..... No data.
WATER SOLUBILITY (% BY WT.) ..... Appreciable.
PARTITION COEFFICIENT, n-OCTANOL/WATER (log Pow) ..... No data.
KINEMATIC VISCOSITY: ..... 805 (mm^2/s @ 20°C)
DECOMPOSITION TEMPERATURE: ..... No data available.
% VOLATILE BY WEIGHT: ..... ASTM 2369-07 was used to determine the Volatile Matter Content of mixed epoxy resin and hardener. The combined VOC content for the resin and hardener system is listed below.

Resin/Hardener	VOC Content (g/L)	(lb/gal)
CPM / CPS	2.18	0.02
305 / CPS	0.05	0.00

10. STABILITY AND REACTIVITY

STABILITY: ..... Product is stable at normal temperatures and pressures.

REACTIVITY/HAZARDOUS REACTIONS: ..... Product will not react by itself. A mass of more than one pound of product plus an epoxy resin will cause irreversible polymerization with significant heat buildup and pressure. Reacts violently with oxidizing materials.

INCOMPATIBILITIES: ..... Avoid acids, oxidizing materials, halogenated organic compounds (*e.g.*, methylene chloride). External heating or self-heating could result in rapid temperature increase and pressure build up. If such a condition were to occur in a drum, the drum could expand and rupture violently.

CONDITIONS TO AVOID: ..... Avoid excessive heat.

DECOMPOSITION PRODUCTS: ..... Very toxic fumes and gases when burned or otherwise heated to thermal decomposition. Decomposition products may include, but not limited to: oxides of nitrogen, volatile amines, ammonia, nitric acid.

11. TOXICOLOGICAL INFORMATION

Ingredient Name	CAS#	LD_{50} Oral	LD_{50} Dermal	LC_{50} Inhalation
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	No data	No data	No data
Polyoxypropylenediamine	9046-10-0	2855 mg/kg	2980 mg/kg	>0.74 mg/L 8h mist
Isophoronediamine	2855-13-2	1030 mg/kg	>2000 mg/kg	> 5.01 mg/l 4h dust/mist
Triethylenetetramine, reaction products with propylene oxide	26950-63-0	> 2000 mg/kg (ATE)	> 2000 mg/kg (ATE)	No data
Triethylenetetramine	112-24-3	1716 mg/kg	1465 mg/kg	No data

ACUTE TOXICITY: ..... No specific toxicity data exists for this mixture. Classification is based on acute toxicity estimation methods using ingredient data.
Oral: ..... Not classified. Based on available data the product does not meet classification criteria.
Dermal:..... Not classified. Based on available data the product does not meet classification criteria. Significant exposure can result in absorption causing headache and nausea.
Inhalation:..... Not classified. Based on available data the product does not meet classification criteria.

SKIN CORROSION / IRRITATION:..... Category 1C. Causes severe skin burns. Effects may be immediate. May cause persistent irritation or dermatitis.

SERIOUS EYE DAMAGE / IRRITATION: ..... Category 1. Causes serious eye damage. May cause blurred vision. May cause corneal damage resulting in vision impairment or even blindness.

RESPIRATORY SENSITIZATION: ..... Not classified. Based on available data the product does not meet classification criteria.

SKIN SENSITIZATION:..... Category 1. May cause allergic skin reaction.

REPRODUCTIVE TOXICITY:..... Not classified. Based on available data the product does not meet classification criteria.

MUTAGENICITY:..... Not classified. Based on available data the product does not meet classification criteria.

CARCINOGENICITY:..... Not classified. Based on available data the product does not meet classification criteria.

SPECIFIC TARGET ORGAN TOXICITY (Single Exposure):..... Not classified. Based on available data the product does not meet classification criteria.

SPECIFIC TARGET ORGAN TOXICITY (Repeated Exposure): ..... Not classified. Based on available data the product does not meet classification criteria.

ASPIRATION HAZARD: ..... Not classified. Based on available data the product does not meet classification criteria.

OTHER HEALTH HAZARD INFORMATON: ..... None known.

12. ECOLOGICAL INFORMATION

ACUTE AQUATIC TOXICITY: ..... No specific test data available for the mixture. Calculated Estimate: Aquatic Acute Category 3. Harmful to aquatic life. Avoid release to the environment.

CHRONIC AQUATIC TOXICITY: ..... No specific test data available for the mixture. Calculated Estimate: Aquatic Chronic Category 3. Toxic to aquatic life with long lasting effects. Avoid release to the environment.

PERSISTANCE AND BIODEGRADABILITY:..... No specific test data available for the mixture.

MOBILITY IN SOIL: ..... No specific test data available for the mixture.

ADDITIONAL ECOTOXICITY INFORMATION: ..... In the liquid, uncured state, this product may be toxic to aquatic life with long lasting effects. Prevent release to the environment, sewers and natural waters.

Ingredient	CAS#	Ecotoxicity Classification Information
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	Not classified
Polyoxypropylenediamine	9046-10-0	Acute Aquatic 3; Chronic Aquatic Cat. 3
Isophoronediamine	2855-13-2	Acute Aquatic Cat. 3; Chronic Aquatic Cat. 3
Triethylenetetramine, reaction products with propylene oxide	26950-63-0	Aquatic Chronic Cat. 3
Triethylenetetramine	112-24-3	Aquatic Chronic Cat. 3

13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD:..... Evaluation of this product using RCRA criteria shows that it is not a hazardous waste, either by listing or characteristics, in its purchased form. It is the responsibility of the user to determine proper disposal methods.

Incinerate, recycle (fuel blending) or reclaim may be preferred methods when conducted in accordance with federal, state and local regulations.

14. TRANSPORTATION INFORMATION

US DOT
UN NUMBER: ..... UN 2735
SHIPPING NAME:..... Polyamines, liquid, corrosive, n.o.s.
TECHNICAL SHIPPING NAME:..... Isophoronediamine
HAZARD CLASS:..... Class 8
PACKING GROUP:..... PG III
MARINE POLLUTANT: ..... No

CANADA TDG
UN NUMBER: ..... UN 2735
SHIPPING NAME:..... Polyamines, liquid, corrosive, n.o.s.
TECHNICAL SHIPPING NAME:..... Isophoronediamine
HAZARD CLASS:..... Class 8
PACKING GROUP:..... PG III
MARINE POLLUTANT: ..... No

IMDG
UN NUMBER: ..... UN 2735
SHIPPING NAME:..... Polyamines, liquid, corrosive, n.o.s.
TECHNICAL SHIPPING NAME:..... Isophoronediamine
HAZARD CLASS:..... Class 8
PACKING GROUP:..... PG III
EmS Number: ..... F-A, S-B
MARINE POLLUTANT ..... No

ICAO/IATA
UN NUMBER: ..... UN 2735
SHIPPING NAME:..... Polyamines, liquid, corrosive, n.o.s.
TECHNICAL SHIPPING NAME:..... Isophoronediamine
HAZARD CLASS:..... Class 8
PACKING GROUP:..... PG III
MARINE POLLUTANT: ..... No

15. REGULATORY INFORMATION

COUNTRY	INVENTORY LIST	STATUS
United States	TSCA	All ingredients are listed or otherwise compliant.
Europe	EINECS or ELINCS	All ingredients are listed or otherwise compliant.
Canada	CEPA (DSL/NDSL)	All ingredients are listed or otherwise compliant.
Australia	AICS	All ingredients are listed or otherwise compliant.
Japan	ENCS	All ingredients are listed or otherwise compliant.
South Korea	KECI	All ingredients are listed or otherwise compliant.
China	IECSC	Polyamide is not listed or registered. Polymer exemption may apply.
Philippines	PICCS	All ingredients are listed or otherwise compliant.

US EPA TSCA Requirements: ..... No data available.

Canada WHMIS Confidential Business Information (CBI): ..... No data available.

US EPA SARA TITLE III Reporting and Notification Requirements:

Subject to Section 302 (TPQ) ..... No data available.
Subject to Section 304 (RQ) ..... No data available.
Subject to Section 311 or 312..... Refer to health and physical hazard classifications in Section 2.
Subject to Section 313..... No data available.

US STATE REGULATORY INFORMATION:
The following chemicals may be specifically regulated by individual states. For details on state regulatory requirements you should contact the appropriate state agency.

COMPONENT NAME /CAS NUMBER		STATE CODE
Propylene oxide 75-56-9	< 0.015%	[1]CA
Triethylenetetramine 112-14-3		PA, MA, NJ

[1] These substances are known to the state of California to cause cancer or reproductive harm, or both, and are regulated under Calif. Prop. 65.

16. OTHER INFORMATION

REASON FOR ISSUE:..... Approval date change.
PREPARED BY: ..... Gougeon Brothers, Inc.
SDS CONTACT: ..... safety@gougeon.com
TITLE:..... Health, Safety & Environmental Manager
APPROVAL DATE: ..... January 19, 2023
SUPERSEDES DATE:..... January 3, 2022
SDS VERSION: CPS-2023a

OTHER HAZARD INFORMATION AND RATING SYSTEMS:

HMIS® RATING

HEALTH:	**3**
FLAMMABILITY:	**1**
PHYSICAL HAZARD:	**0**
PERSONAL PROTECTION:	

NFPA® 704 CODES

Approximate HMIS and NFPA Risk Ratings Legend:
0 = Low or None; 1 = Slight; 2 = Moderate; 3 = Serious; 4 = Severe

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